

What is claimed is:

1. An electrical connection set-up for manufacturing an ignition coil, particularly a rod-type ignition coil having an ignition coil rod featuring a high-voltage outlet as well as a low-voltage outlet,

wherein on the side of the high-voltage outlet (H) a contact sleeve (26) is provided which is at least partially slit lengthwise and which, with its inner side cooperates with a coil shell (21) having a secondary winding (22) including at least one contacting area (20); the contact sleeve (26) is capable of being placed over the contacting area (20) for the purpose of installing the contact sleeve (26); and the contact sleeve (26) has contact clips which include contacting elements (15) on the side (14) facing the coil shell, and which, in the process of installing the contact sleeve in a cup-shaped formation (28) of the ignition coil, break through an insulating layer surrounding the secondary winding, thus contacting the secondary winding.

2. The connection set-up as recited in Claim 1, wherein the contact sleeve (26) is installed in a press fit over the contacting area (20).

3. The connection set-up as recited in Claim 1 or 2, wherein the contact sleeve (26) may be opened up as a spring.

4. The connection set-up as recited in at least one of the preceding claims, wherein at least one contact clip (28) is provided on the contact sleeve (26), which, in the installed state in the ignition coil housing (2), by cooperation with the ignition

coil housing (2), comes to lie against the contacting area (20) and establishes an electrical connection.

5. The connection set-up as recited in at least one of the preceding claims, wherein the end of the high-voltage outlet H of the ignition coil rod (3) features a pin (25), which, in the installed state, engages in a recess (31) on the side of the ignition coil housing (2) of the ignition coil (1).

6. The connection set-up as recited in Claim 6, wherein the pin (25) is provided for winding up one end of the secondary winding (22).

7. The connection set-up as recited in Claim 6, wherein the pin (25) features at least one rupture joint.